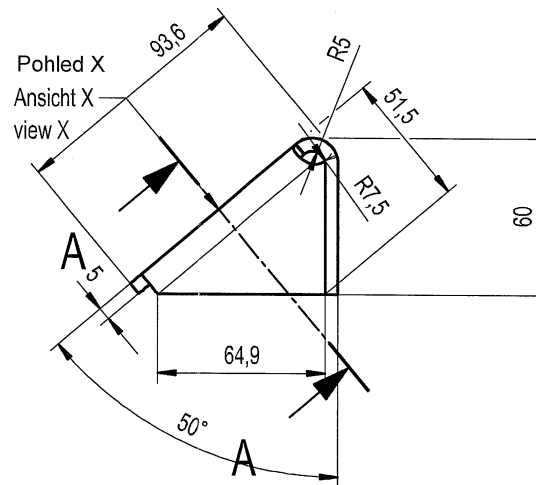
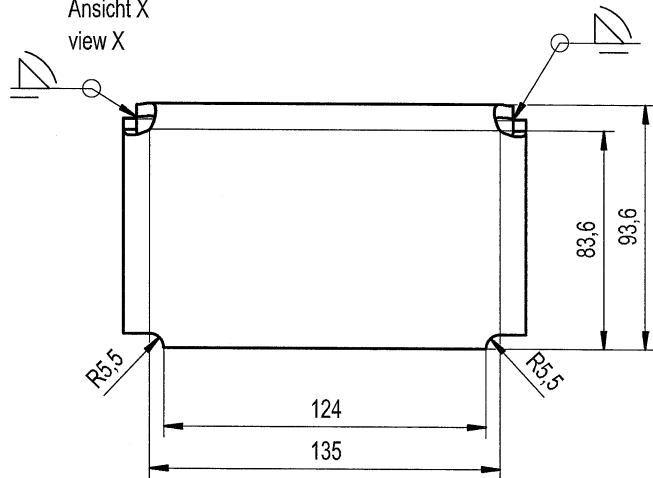
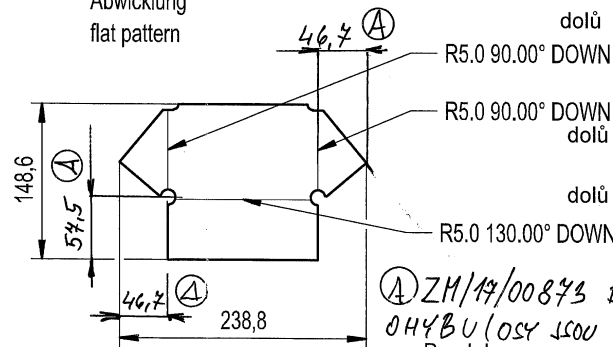


Pohled X
Ansicht X
view X



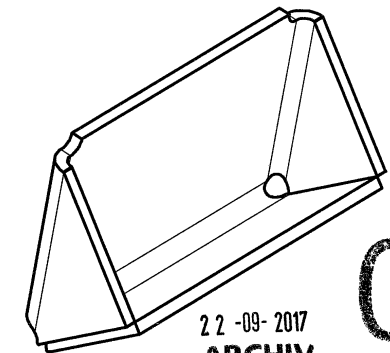
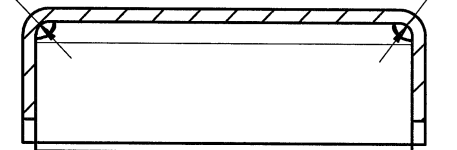
Rozvin
Abwicklung
flat pattern



PŘEKLAD

dn: 04-09-2017

PROVEDLA
JANA PROKEŠOVÁ A-A



22-09-2017
ARCHIV

ZM/17/00873

Svařování

Schweißangaben für / Welding Data for: S235JR, S355J2

- Schweißverfahren / Welding Process:
- Schweißzusatz / Filler:
- Bewertungsgruppe / Review Group:
- Schweißnahtvorb. / Weld Preparation:

No. 135/136 DIN EN ISO 4063
DIN EN ISO 14341-AG4Si1
DIN EN ISO 5817-C
DIN EN ISO 9692-1

(wenn nicht anders angegeben / unless otherwise stated)

- Nicht gekennzeichnete Schweißnähte / Unmarked welds
- Kehlnaht / Fillet Weld:
- Doppel-Kehlnaht / Double Fillet Weld:
- Verfahrensempfehlung / Recommended Method:

"a" = min 3mm / Blechdicke / Thickness (t) x 0.7mm
"a" = min 3mm / Blechdicke / Thickness (t) x 0.5mm
DIN EN 1011-1 und DIN EN 1011-2
Vorwärmtemperatur gemäß KWN 2260959

B100/ =

REFER TO PROTECTION NOTICE ISO 16016		MATERIAL S235JR		TYPE DOCUMENT-NO. VERS. STATUS	
HSTG		ECN-NO. 53270	MAT-SPEC. WGN2114788_A001	UGD 5314154 00 SF	
ISO 8015	ISO 14405	DATE 20.06.2017	APPROVED BY 30.06.2017	WEIGHT 1,023 KG	SCALE 1:2
ISO 2768	m/K	NAME BERNHARDJ	BERNHARDJ	FIRST USE K018	FORMAT A3
ISO 13920	BF	DESCRIPTION SWT Anschlag Band SWT Stopper conveyor			
ISO 8062	CT10				
ISO 9013	231				
ISO 1101	EN ISO 1302	PART NO. 2599688			
beliebig at liberty	✓ = R _a = 25				
✓ = R _a = 100	✓ = R _a = 6,3				
KWN 2188113		REV.NO. 00			